



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D2646BL**  
**Job Sheet 168603**



Part No: D2646BL

Job Qty: 20 ea

Part Name: Aft Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/23/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: G 05.08.22 Hole size revised in Step 5 KJ/JLM IPP Rev:H Changed Inserts 07-02-19 JLM  
IPP rev I changed inserts 07.06.11 EC IPP REV:J 15.10.09 ADDED BL DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |        |            |          | Setup hrs | Run hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 20 Ea  |            | 11/22/17 | 0.00      | 0.00    | Purchasing Start up   |           |          |
| 160   | Outsource          | 20 pcs |            | 11/22/17 |           |         | ATE003-VC             |           |          |
| 165   | Packaging          | 20 pcs |            | 11/22/17 | 0.00      | 0.00    | Packaging2            |           |          |
| 170   | QC                 | 20 pcs |            | 11/22/17 | 0.00      | 0.00    | QC14                  |           |          |
| 180   | Small Fab          | 20 pcs |            | 11/23/17 | 0.00      | 0.33    | Small Fab             | 9-85      | 11/11/22 |
| 190   | QC                 | 20 pcs |            | 11/23/17 | 0.00      | 0.00    | QC5                   |           |          |
| 200   | Packaging          | 20 pcs |            | 11/23/17 | 0.00      | 0.00    | Packaging3            | FP-001    | 11/11/22 |
| 210   | QC21-SA            | 20 Ea  |            | 11/23/17 | 0.00      | 0.00    | QC21                  |           |          |

Part Op 165 - Receive & Inspect for Damage & Mat'l Certs  
Descriptions: 170 - QC14- Inspect Spray Paint  
190 - QC5- Inspect part completeness to step on W/O  
200 - Identify as per dwg & Stock Location:  
210 - QC21- Final Inspection - Work Order Release

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D2646          | 20       | 176       | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 11/20/17 8:41 AM dart.lacelle.linda

15.00

**DART**  
AEROSPACE  
**S013553**



Aft Cap

**PART NO: D2646BL**  
**Revision:**  
**Operation: Outsource**  
**Change No:**

**Mfg Date: 11/24/17**  
**Job No: 168603**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
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**DART**  
AEROSPACE  
**S011289**



Aft Cap

**PART NO: D2646BL**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

**Mfg Date: 11/20/17**  
**Job No: 168603**

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# PURCHASE ORDER PO038463

**Supplier:** ATE003-VC  
Atelier Debosselage  
358 Principale  
Calumet  
QC  
J0V 1B0 Canada  
Phone: 819 242 5633

**PO No:** PO038463  
**PO Date:** 11/23/17  
**Due Date:** 11/23/17  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Baker, Diane  
Phone: dbaker@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pynt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

| Items     |        |           |     |                                                                                                  |          |        |          |                |                   |         |                  |                |
|-----------|--------|-----------|-----|--------------------------------------------------------------------------------------------------|----------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part      | Rev | Description                                                                                      | Item Tax | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1         | 168603 | D2646BL   |     | Aft Cap                                                                                          |          | Firmed | 11/23/17 | 24 pcs         | 0 pcs             | 24 pcs  | \$18.00/pcs      | \$432.00       |
| 2         | 168712 | D2932-1BL |     | Saddle LH Out, 206<br>***MASK ALL HOLES AS PER<br>PAR16-484***<br>BATCH: _____                   |          | Firmed | 11/23/17 | 5 pcs          | 0 pcs             | 5 pcs   | \$35.00/pcs      | \$175.00       |
| 3         | 168713 | D2932-2BL |     | Saddle RH Out, 206<br>***MASK ALL HOLES AS<br>PAR16-484*** SPRAY PAINT<br>BLEU                   |          | Firmed | 11/23/17 | 7 pcs          | 0 pcs             | 7 pcs   | \$35.00/pcs      | \$245.00       |
| 4         | 168714 | D2933-1BL |     | Saddle LH In, 206<br>*** MASK ALL HOLES AS PER<br>PAR16-484***<br>BATCH: _____                   |          | Firmed | 11/23/17 | 5 pcs          | 0 pcs             | 5 pcs   | \$35.00/pcs      | \$175.00       |
| 5         | 168722 | D2933-1BL |     | ISSUE PO _____<br>Saddle LH In, 206<br>*** MASK ALL HOLES AS PER<br>PAR16-484***<br>BATCH: _____ |          | Firmed | 11/23/17 | 2 pcs          | 0 pcs             | 2 pcs   | \$35.00/pcs      | \$70.00        |
| 6         | 168715 | D2933-2BL |     | ISSUE PO _____<br>Saddle RH In, 206<br>***MASK ALL HOLES AS PER<br>PAR16-484***                  |          | Firmed | 11/23/17 | 6 pcs          | 0 pcs             | 6 pcs   | \$35.00/pcs      | \$210.00       |
| 7         | 168716 | D2938-1BL |     | ISSUE PO _____<br>Saddle LH Out, 206<br>***MASK ALL HOLES AS PER<br>PAR16-484***                 |          | Firmed | 11/23/17 | 4 pcs          | 0 pcs             | 4 pcs   | \$35.00/pcs      | \$140.00       |
| 8         | 168723 | D2938-1BL |     | ISSUE PO _____<br>Saddle LH Out, 206<br>***MASK ALL HOLES AS PER<br>PAR16-484***                 |          | Firmed | 11/23/17 | 3 pcs          | 0 pcs             | 3 pcs   | \$35.00/pcs      | \$105.00       |
| 9         | 168717 | D2938-1BL |     | ISSUE PO _____                                                                                   |          | Firmed | 11/23/17 | 7 pcs          | 0 pcs             | 7 pcs   | \$35.00/pcs      | \$245.00       |

Status: Stock

Part: **D2646**

Created: 10/24/17 11:00 AM JGOLDSTON



Serial No: **M161506-103**